

## CP 2015

Clear coat HS 2:1



Resistance to scratches: ●●●●●  
 Paint fluidity: ●●●●●  
 Gloss: ●●●●●

**HS** clear coat with a very short drying time. **CP 2015 HS 2:1 X-SPEED** is a clear coat with a very high dry matter content (High Solid).

The resulting coat has high gloss, depth, and the clear coat does not flow down.

It is designed for painting small and large surfaces of vehicles, machinery and equipment. The clear coat is characterized by high resistance to scratching.

Packaging	
Unit	Collective (box)
1 L + 0,5 L	6 pcs + 6 pcs hard.



**100 parts of CP 2015 HS,**  
**50 parts of hardener CP 3015 HS.**



One and a half or two full layers with evaporation.  
 Spray gun\*. Nozzle opening with the pneumatic method: **1.2-1.4 mm**.  
 Operating pressure – High-pressure: **4 bar\***; HVLP: **2 bar\***.

\* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



*Drying time with element temperature 20°C:*  
 Dust free: **15 min**  
 Air dry: **25min**  
 Through dry: **1 h**

*Drying time with element temperature 40°C:*  
 Prior to assembly: **15 min**

*Drying time with element temperature 60°C:*  
 Prior to assembly: **5 min**

\* Tests with CP 3015 hardener.



Evaporation between the layers (20°C, 65% H.R.): **5 min**.



Drying IR: **~5 min**

### Surface preparation:

Clean surfaces with silicon remover.  
 Matt the old coatings in the area of shading.

### Spray viscosity in 20°C:

16-20 s DIN Cup 4 mm

### Pot life:

~30 min

### Output:

~8-10 m<sup>2</sup>/1L of mixture  
 (layer 40-50 µm)

### Thickness of dry coating:

~40-70 µm

### Recommended sizes of paint strainers:

125-190 µm

### VOC:

2004/42/WE/IIIB(d)(420) 420

### Date of minimum durability:

CP 2015: 24 months (in the original unopened package)  
 CP 3015: 9 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.