

CP 335 Metallic

Polyester putty



Filler with high content of aluminum dust to enhance its resistance to higher temperatures and ensure great adhesion. With its shrinkage level lower than in ordinary fillers and the elasticity level higher, it is suitable for filling major cavities and using with elements prone to vibrations.

Its high resistance to increased (up to 90°C) and changeable temperature makes it suitable for areas exposed to overheating (e.g. bonnet).

Filling:	●●●●●
Steel adhesion:	●●●●●
Galvanized steel adhesion:	●●●●●
Plastic adhesion:	○●○●○●
Grinding facility:	●●●●○

Unit	Packaging	Available colors
1 kg + 20 g hard.	Collective (box)	4 pcs + 4 pcs



100 parts of CP 335,
1-3,5 parts of hardener (in set).

Temperature	The amount of hardener [%]
< 10°C	3-3,5
10-20°C	2-2,5
> 20°C	1-1,5

Surface preparation:

Remove old coatings, sand and clean with silicon remover CP 015. Most appropriate to be applied on surface protected with CP 394 epoxy primer. It can be used on: steel, GFK, aluminum.

Do not use polyester putty directly on wash primer, 1K acrylic products and nitrocellulosis.

Pot life:

5-7 min after mixing with hardener

VOC:

2004/42WE/IIB(b)(250) 65

Date of minimum durability:

12 months (in the original unopened package)



The Putty can be applied in several thin layers. After each layer, the product should be hardened.



Drying time 20°C, 65% H.R:
20-30 min.



Drying time by IR short waves can be reduced to **5-10 min** in 60°C.
Do not exceed the temperature of 80°C.



Coarse sanding (dry): **P100-P120.**
Finishing sanding (dry): **P120-P280**

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.