

CP 336 Glass

Polyester putty



Putty containing glass fibres.

It has a high level of mechanical durability and can fill well every unevenness and cavities thanks to its considerable amount of long glass fibres.

It cannot be used on surfaces in direct contact with food and water.

Filling: ●●●●●
 Steel adhesion: ●●●●●
 Plastic adhesion: ○○○○○
 Grinding facility: ●●●○○

Unit	Packaging	Available colors
	Collective (box)	
1 kg + 20 g hard.	4 pcs + 4 pcs	●
1,8 kg + 40 g hard.	4 pcs + 4 pcs	



100 parts of CP 336,
1-3,5 parts of hardener (in set).

Temperature	The amount of hardener [%]
< 10°C	3-3,5
10-20°C	2-2,5
> 20°C	1-1,5

Surface preparation:

Remove old coatings, sand and clean with silicon remover CP 015. Most appropriate to be applied on surface protected with CP 394 epoxy primer.

It can be used on: steel, GFK, aluminum.

Do not use polyester putty directly on wash primer, 1K acrylic products and nitrocelulosis.

Grinding facility:

3-4 [T<12 h = 4 | T>12 h = 3]
 (in the scale of 1-worse, 5- best)

Pot life:

5-6 min after mixing with hardener

VOC:

2004/42WE/IIB(b)(250) 67

Date of minimum durability:

12 months (in the original unopened package)



Apply with a putty knife. The layer should not exceed **5 mm**.



Drying time 20°C, 65% H.R:
20-30 min.



Drying time by IR short waves can be reduced to **5-10 min.**

Do not exceed the temperature of 80°C. Do not exceed a temperature of 60°C on the galvanized substrates.



Rough sanding (dry): **P80-P150.**

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.