



Filling: ●●●●●  
 Steel adhesion: ●●●●○  
 Grinding facility: ●●●●●

## CP 339 Perfectly Light

Polyester putty

Polyester putty in light olive green color. It is designed to repair the vehicle components. It does not load the filled surfaces due to low density. The filler is easy to apply and grind. The filler can be applied to the following substrates: steel, aluminum, galvanized, GFK/GRP laminates, polyester putties, acrylic and epoxy primers, and old lacquer coatings.

Unit	Packaging Collective (box)	Available colors
1 L + 20 g hard.	4 pcs + 4 pcs	●



**100 parts of CP 339 Perfectly Light,**  
**2 parts of hardener** (in set).

Excessive amount of Hardener can cause problems with whitening of the topcoat!



Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.



The Putty can be applied in several thin layers. After each layer, the product should be hardened. Do not exceed the total thickness of **5 mm**.



*Drying time 20°C, 65% H.R:*

**20 - 30 min.**

*A temperature beneath 20°C may longer the drying time significant.*



*Drying time by IR short waves can be reduced to **10-12 min.***

*Do not exceed the temperature of 80°C. Do not exceed a temperature of 60°C on the galvanized substrates.*



Coarse sanding (dry): **P100-P180.**

Finishing sanding (dry): **P180-P280.**

### Surface preparation:

Remove old coatings, sand and clean with silicon remover CP 015. Most appropriate to be applied on surface protected with CP 394 epoxy primer.

**Do not use polyester putty directly on wash primer, 1K acrylic products and nitrocelulosis.**

### Pot life:

7-8 min after mixing with hardener

### VOC:

2004/42WE/IIB(b)(250) 115

### Date of minimum durability:

12 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.