

CP 332 Finish

Spray putty



It allows to create impeccably smooth coatings even on considerably large surfaces. The product provides insulation from the acrylic primer. As an insulator it protects the surface from the harmful influence of overdosing or underdosing hardeners in polyester putties.

The product is meant for both mechanical and manual processing with fine-grained sandpaper.

Filling: ●●●●○
 Steel adhesion: ●●●●○
 Grinding facility: ●●●●○

Unit	Packaging Collective (box)	Available colors
1 kg + 30 ml hard.	6 pcs + 6 pcs	●



100 parts of CP 332,
4,5 parts of hardener (in set),
10 parts of thinner CP 032 can be added optional.



One to three layers.
 Spray gun **HVLP***.
 Nozzle opening with the pneumatic method: **1,6-1,8 mm.**
* Use high pressure equipment and HVLP. Pressure as recommended by the gun manufacturer.



Drying time 20°C, 65% H.R.: **2-3 h.**
 Drying time 60°C, 65% H.R.: **25-30 min.**



Drying time by IR short waves can be reduced to **8-12 min.**
 Do not exceed the temperature of 80°C. Do not exceed a temperature of 60°C on the galvanized substrates.



Coarse sanding (dry): **P180-P240.**
 Finishing sanding (dry): **P280-P360.**

Surface preparation:

Remove old coatings, sand and clean with silicon remover CP 015. Most appropriate to be applied on surface protected with CP 394 epoxy primer.

Do not use polyester putty directly on wash primer, 1K acrylic products and nitrocelulosis.

Thickness of dry coating:

~250 - 300 μm

Spray viscosity in 20°C:

45-55 s DIN Cup 4 mm

Pot life:

30-40 min after mixing with hardener

VOC:

2004/42WE/IIB(b)(250) 220

Date of minimum durability:

12 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.