

CP 342 Hot Rod

Polyester putty



The putty is very light, fills very well and has a wide range of application. Easy to level, and with high strength of sticking to the surface. Due to low density, the product does not load the filled elements excessively.

The putty is easy to apply and easy mixable before use. It does not clog the sandpaper. It is excellent in multilayer lacquer repairs. In addition, it can be used on raw and galvanized steel, aluminum and acrylic and epoxy primers, and old lacquered coatings.

Filling:	●●●●●
Steel adhesion:	●●●●●
Galvanized steel adhesion:	●●●●○
Grinding facility:	●●●●●

Unit	Packaging Collective (box)	Available colors
1 L + 20 g hard.	4 pcs + 4 pcs	



100 parts of CP 342 Hot Rod,
2 parts of hardener (in set).

Excessive amount of Hardener can cause problems with whitening of the topcoat!



Stir thoroughly until achieving homogenous paste. Be careful not to create air inclusions.



The Putty can be applied in several thin layers. After each layer, the product should be hardened. Do not exceed the total thickness of **3 mm**.



Drying time 20°C, 65% H.R:

30 - 35 min.

Wait ~5 min before drying with IR



*Drying time by IR short waves can be reduced to **9-11 min.***

Do not exceed the temperature of 80°C. Do not exceed a temperature of 60°C on the galvanized substrates.



Coarse sanding (dry): **P100-P180,**

Finishing sanding (dry): **P180-P280.**

Surface preparation:

Remove old coatings, sanded and cleaned with silicon remover CP 015. Most appropriate to be applied on surface protected with CP 394 epoxy primer.

Do not use polyester putty directly on wash primer, 1K acrylic products and nitrocellulosis.

Pot life:

6-7 min after mixing with hardener

VOC:

2004/42WE/IIB(b)(250) 40

Date of minimum durability:

12 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.