

CP 365

Acrylic primer filler 2K HS 4:1 Express



HS Express Primer quality allows it to fill and prime at the same time. Its high build and fast drying properties makes it perfect for producing the base for any clear coat finish.

It can be sprayed with wet-on-wet technique or by sanding depending on the requirements: Very high solids; Fast drying; Easy sanding; Reduced sanding dust; Short refinishing time.

Filling:	●●●●○
Paint fluidity:	●●●●●
Steel adhesion:	●●●●●
Plastic adhesion:	○●○●○
Grinding facility:	●●●●○

Unit	Packaging Collective (box)	Available colors
800 ml	3 pcs	● ●
3,5 L	2 pcs	

Surface preparation:

Can be applied after sanding and cleansing with silicon remover. It is suitable for raw sheets and old hardened lacquer coatings.

Spray viscosity in 20°C:

22-30 s DIN Cup 4 mm

Pot life:

30 min

Recommended sizes of paint strainers:

190 µm (wet-on-wet 125 µm)

Output:

~7-9 m²/l

Thickness of dry coating:

~120-140 µm

VOC:

2004/42/WE/IIIB(c)(540) <540

Sanding:

Wet: P600-P1000. Dry: P400-P500

Date of minimum durability:

CP 365: 24 months (in the original unopened package)
CP 297: 9 months (in the original unopened package)



100 parts of CP 365 HS,
25 parts of hardener CP 297,
20-25 parts of thinner CP 040,
30-40 parts of thinner CP 040 for wet-on-wet technique.



Spray gun*. Nozzle opening with the pneumatic method: **1.7-1.9 mm.**
Operating pressure – High-pressure: **4 bar***; HVL P: **2 bar***.

* Use high pressure equipment and HVL P Pressure as recommended by the gun manufacturer.



Evaporation between the layers (20°C, 65% H.R.): **5 min.**



Drying time 20°C, 65% H.R.:
Dust free: **10 min**
Ready for sanding: **2 h**

Drying time 60°C, 65% H.R.:
Ready for sanding: **30 min**



Drying IR: **~15-20 min** Ready for sanding

* Tests with CP 297 hardener.

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.