

## CP 388

Acrylic primer filler HS 5:1



This product is a top quality primer filler.

It provides a formidable ground for all popular car coats. It is easily sandable.

It can be used on raw sheets of metal and hardened coated surfaces.

With its short drying time it is also suitable for minor repairs.

Filling:	●●●●●
Paint fluidity:	●●●○
Steel adhesion:	●●●○
Plastic adhesion:	○○○○○
Grinding facility:	●●●●●

Unit	Packaging	Available colors
	Collective (box)	
750 ml + 150 ml (hardener)	6 pcs + 6 pcs	● ● ●
2,5 L	4 pcs	
5 L	4 pcs	

### Surface preparation:

Cleansing with silicone remover;  
Aged and roughened coating; 2K acrylic and epoxy primers based on PROFIX technology. Lacquering plastics.

### Spray viscosity in 20°C:

35-55 s DIN Cup 4 mm

### Pot life:

60 min

### Recommended sizes of paint strainers:

190 µm

### Output:

~7 m<sup>2</sup>/l

### Thickness of dry coating:

~120-130 µm

### VOC:

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### Sanding:

Wet: P600-P1000. Dry: P400-P500

### Date of minimum durability:

CP 388: 24 months (in the original unopened package)  
CP 216: 9 months (in the original unopened package)



**100 parts of CP 388 HS,**  
**20 parts of hardener CP 216,**  
**20-25 parts of thinner CP 040.**



Two or three layers.

Spray gun\*. Nozzle opening with the pneumatic method: **1.7-1.9 mm.**  
Operating pressure – High-pressure: **4 bar\***; HVLV: **2 bar\***.

\* Use high pressure equipment and HVLV. Pressure as recommended by the gun manufacturer.



Evaporation between the layers (20°C, 65% H.R.): **5 min.**



Drying time 20°C, 65% H.R.:

Dust free: **10 min**  
Ready for sanding: **3-4 h**

Drying time 60°C, 65% H.R.:

Ready for sanding: **30 min**

\* Tests made with CP 216 hardener.



Drying IR: **~20 min** Ready for sanding

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.