

CP 390 Plastic Primer

Plastic primer



CP 390 additive is a speed dry one-component coat meant for priming polymer elements.

It is used to enhance top coat adhesion (coat, filler) and serves as an insulating layer.

It is made from polyurethane resins complemented with special purpose resins.

A special type of a cap prevents the product from evaporating. This solution ensures that the quantity of the product remains the same even over long period of time.

Paint fluidity: ●●●●●
Plastic adhesion: ●●●○○

Packaging	
Unit	Collective (box)
500 ml	6 pcs
1 L	6 pcs



Product ready to spray. Mix before using.



Apply **2** layers with a gravity gun every **5-10 min.**
Total thickness of the layer should amount to about **20 µm.**
Gravity gun: **1.3-1.5 mm.**
Pressure as recommended by the gun manufacturer.



Evaporation before applying consecutive layers: **2-3 min.**

Surface preparation:

Plastic parts, especially polypropylene PP and its mixtures, heat in temperature + 50°C in no less than 30 minutes. Degrease, matt with an abrasive cloth, degrease again.

Note: The agent does not improve adhesion to polyethylene PE, PTFE (teflon).

Spray viscosity in 20°C:

10-12 s DIN Cup 4 mm

Recommended sizes of paint strainers:

190 µm

Date of minimum durability:

24 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.