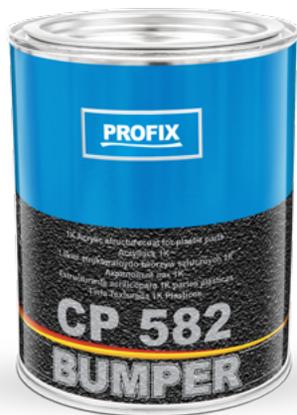


CP 582 Bumper

Acrylic lacquer 1K



Paint fluidity: ●●●○○
 Gloss: ●●○○○
 Resistance to scratches: ●●●●○
 Plastic adhesion: ●●●●●
 Adhesion to ferrous metals: ●○○○○

Unit	Packaging Collective (box)	Available colors
1 L	3 pcs	●●



100 parts of CP 582,
10-20 parts of thinner CP 040.



Spray gun*. Nozzle opening with the pneumatic method: **1.6-1.8 mm.**
 Operating pressure – High-pressure: **4 bar***; HVL^P: **2 bar***.
 * Use high pressure equipment and HVL^P Pressure as recommended by the gun manufacturer.



Evaporation before applying consecutive layers: **5 min**



Drying time 20°C, 65% H.R.:
 Dust free: **10 min**
 Air dry: **30 min**
 Prior to assembly: **5 h**
 Through dry: **12 h***

Drying time 60°C, 65% H.R.:
 Prior to assembly: **20 min**



Drying IR: **~15 min**



Can be covered with any **Profix** coating.

Surface preparation:

Cleansing with remover CP 012 or CP 015. In the plastics repair technology, it is recommended to perform an adhesion test and possibly use CP 390.

Recommended sizes of paint strainers:

190 µm

Thickness of dry coating:

~70-80 µm

Output:

~8-9 m²/l (50 µm)

Spray viscosity in 20°C:

~48-50 s DIN Cup 4 mm

VOC:

2004/42/WE/IIIB(e)(840) 640

Date of minimum durability:

24 months (in the original unopened package)

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.